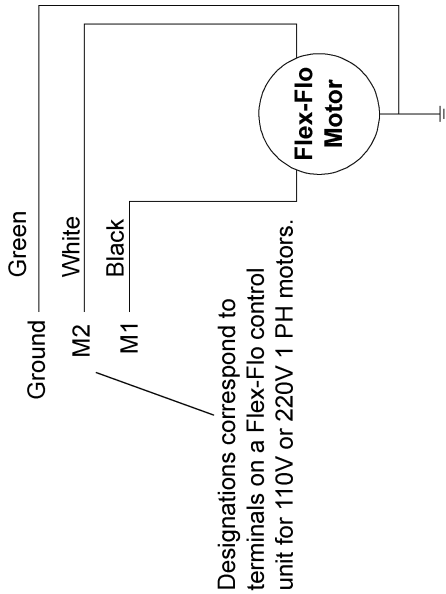




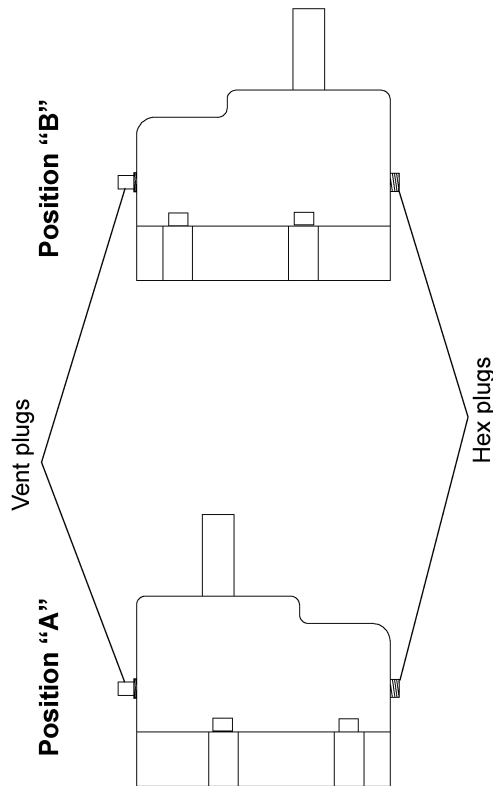
Disconnect and lock out all power sources before installing wires/cables or servicing equipment.

Motor wiring diagram



NOTE: 3 Phase units require a customer supplied 3 phase contactor.

Installation modification



NOTE: Gearbox is shipped without oil. Fill with 15 oz. of 80W 90 gear lube part # FLX-4471.

The gearboxes for Flex-Flo series 220, 300, 350 and HR now permit installation in two (2) mounting positions. These positions are depicted in the figure above as positions "A" and "B". Position "A" has been the traditional installation. Position "B" however will provide better mounting clearance. Especially when used above an extension system loading hopper. Ascertain that in either position used that the vent plug is on top and the hex plug is on bottom. These plugs are inter-changeable.

NOTE: This wiring diagram is to be used as a guideline for the installation of Flex-Flo and AP feed systems. It is in no way to be used to violate or supersede local, state or national wiring or building codes or sound electrical conventions. All wiring sizes and fuse capacities are to be sized according to national electric code specifications or other applicable regulations.

