Heat Sink Grounding Instructions
for 
Farm Hand Stage Master or Farm Hand Swine Finisher

IMPORTANT!
1. Place the Spade Terminal between the screw head and the Triac tab as shown.
2. DO NOT place the Spade Terminal between the Triac tab and heat sink.
3. Ensure the Triac is completely flush against the heat sink.

DESCRIPTION
This instruction sheet provides information and photos to correctly ground the circuit board heat sink during board replacement of the Farm-Hand Stage Master or Swine Finisher.

Tools Required
- Philips Screwdriver
- Nut-Driver Set
- Needle Nose Pliers

HEAT SINK GROUNDING INSTRUCTIONS
1. Ensure All Power Is Removed From Connections And The Power Cord Is Unplugged.
2. Install the Ground screw from the inside of the enclosure through the Triac and heat sink. Refer to Figure 1 and IMPORTANT NOTES.
3. Place the Ground wire spade terminal between the screw head and the Triac tab.
4. Install the Ground nut to the Ground screw on the outside of the heat sink and tighten securely. Refer to Figure 2.

HEAT SINK GROUNDING COMPLETE!


Replacement Numbers

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DANGER
HAZARDOUS VOLTAGES
Failure To Follow These Instructions May Result in Injury Or Death!
- Only A Certified Electrician Should Replace Circuit Boards Assemblies.
- Do Not Perform Maintenance Without First Removing All Power And Unplugging The Power Cord.